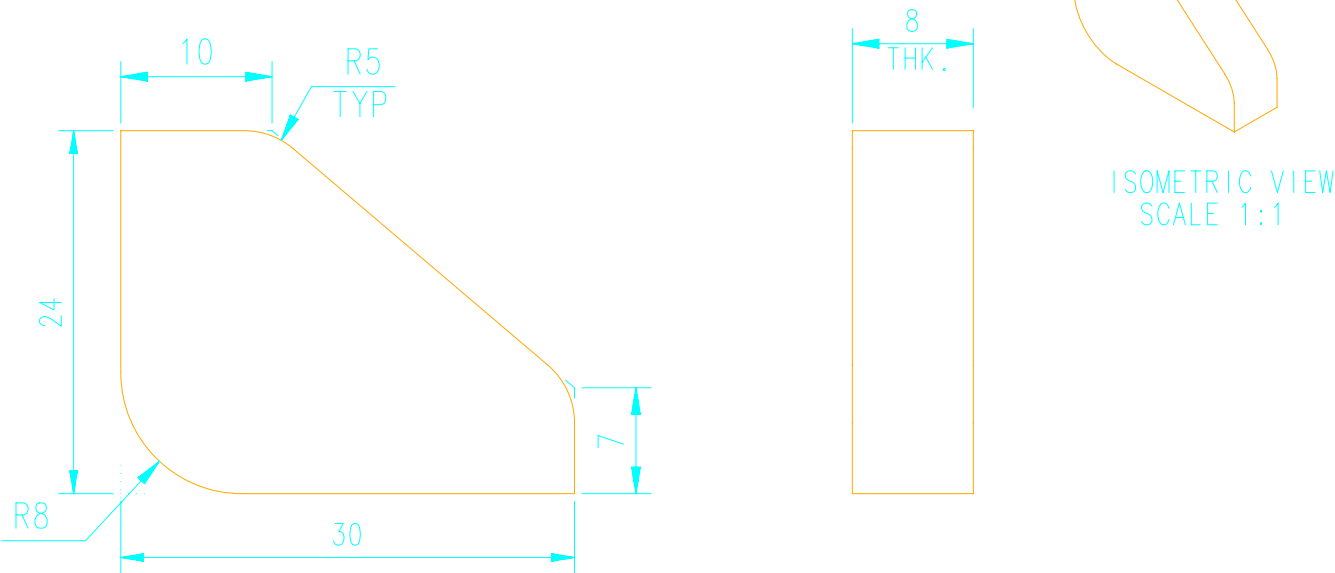


1		2		3		4					
UNSPECIFIED TOLERANCES FOR PARTS				E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
1. FORMING TO FORMING <500 ±0.5 >500 ±0.8				ER14C0002710	AA		PRODUCTION RELEASE	OVK	OVK	RNM	3/7/14
2. CD BETWEEN HOLES IN ONE PLANE ±0.2 IN DIFF PLANE ±0.5											
3. FORM TO PIERCE ±0.5											
4. ANGULAR TOLERANCE ±1°											
5. HOLE SIZES ±0.2/-0											
6. SLOT SIZES ±0.8											
7. GENERAL TOLERANCE UP TO 300 ±0.8 ABOVE 300 ±1.0											
8. FLANGE WIDTH +1.0/-0.7											
9. JOGGLE DEPTH +0.3/0											
D											
											
C											
NOTE:- 1.ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS. 2.PART MUST BE FREE OF STRETCHING,SCORING MARKS & WRINKLES. 3.PART MUST BE FREE OF FRACTURE,BURRS & SHARP EDGES AND SURFACE IMPERFECTIONS THAT MAY AFFECT FIT OR FUNCTION OF THE PART.											
B											
<SC>: SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.											
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989											
DIMENSIONS											
L INER IN mm.											
OVER 0.5 3 6 30 120 400 1000 2000											
UPTO 3 6 30 120 400 1000 2000 4000											
f FINE (X.XXX) ±0.05 ±0.05 ±0.1 ±0.15 ±0.2 ±0.3 ±0.5 -											
m MEDIUM (X.XX) ±0.1 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2											
c COARSE (X.X) ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2 ±3 ±4											
v VERY COARSE (X) - ±0.5 ±1 ±1.5 ±2.5 ±4 ±6 ±8											
ANGULAR IN deg.											
OVER LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.											
UPTO 10 50 120 400											
f FINE (X.XXX) ±1° ±0°30' ±0°20' ±0°10' ±0°5'											
m MEDIUM (X.XX) ±1° ±0°30' ±0°20' ±0°10' ±0°5'											
c COARSE (X.X) ±1°30' ±1° ±0°30' ±0°15' ±0°10'											
v VERY COARSE (X) ±3° ±2° ±1° ±0°30' ±0°20'											
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.											
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY											
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4											
ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE											
1 2 3 4											

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER14C0002710

PART NO. :

007543922C1

PART NAME :

FOOT STEP MTG BKT GUSSET TOP

MATERIAL :

MM 13,410 8mm THK, AS PER G00 0169.

HEAT TREATMENT :

2012

NAME

SIGN

DATE

FIRST USED TRCR. MODEL

CAD ENGG.

NNK

06/08/12

M-STAR

DESIGNER

OVK

06/08/12

SCALE 2:1

CHECKER

OVK

06/08/12

SHEET 01 OF 01

APPR.BY

RNM

06/08/12

UNIT QTY. :02/TR

WEIGHT : 0.036 kg.

1

2

3

4